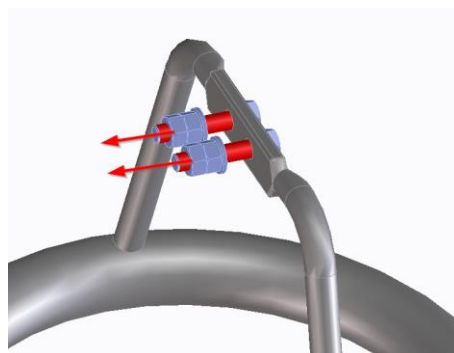


ARCING HORNS AND RINGS (WITH TWO BOLT SYSTEM)

AI 022

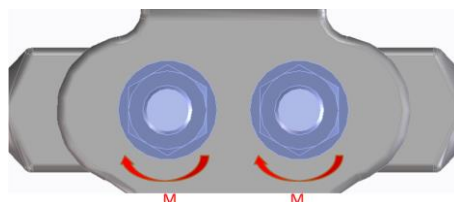
1. Remove the nuts & washers from the assembled arcing ring or horn.



2. Install the arcing ring or horn according to the string assembly drawing.



3. Using a calibrated torque wrench, tighten the bolts equally to the torque listed in the drawing.



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